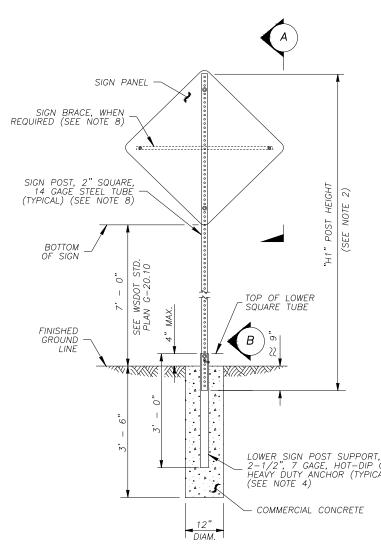
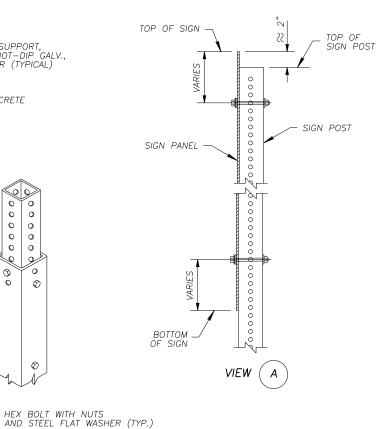
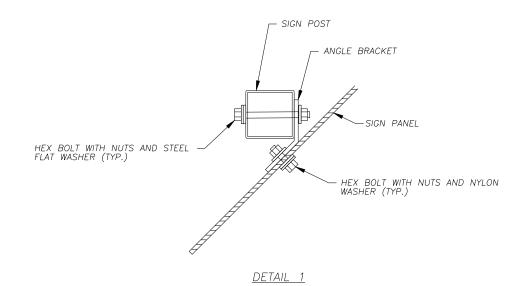
## STEEL SIGN SUPPORT TYPE ST-4 AND SIGN INSTALLATION DETAILS



## NOTES:

- 1. DIMENSIONS FOR THE PARTS USED TO ASSEMBLE THE BASE CONNECTIONS ARE INTENTIONALLY NOT SHOWN. BASE CONNECTIONS ARE PATENTED, MANUFACTURED PRODUCTS THAT ARE IN COMPLIANCE WITH NCHRP 350 CRASH TEST CRITERIA. THE BASE CONNECTION DETAILS ARE ONLY SHOWN ON THIS PLAN TO ILLUSTRATE HOW THE PARTS ARE ASSEMBLED.
- 2. FOR "H1" REFER TO THE SIGN SPECIFICATION TABLES IN THE CONTRACT.
- DEPENDING UPON THE SIGN AREA, SIGN POST MAY BE A 2", 12 OR 14 GAGE POST OR 2-1/2", 12 OR 14 GAGE POST. SEE CONTRACT PLAN.
- 4. 2-1/2", 7 GAGE HEAVY DUTY ANCHOR IS REQUIRED WITH 2" POST. 3", 7 GAGE HEAVY DUTY ANCHOR IS REQUIRED WITH 2-1/2" POST. SEE CONTRACT PLAN.
- 5. ANGLE BRACKET SHALL BE USED FOR SIGN POST SQUARE TUBE GALVANIZED STEEL TUBE ATTACHMENT AT 45 DEGREES,
- 6. HEX BOLT WITH NUTS AND NYLON WASHER SHALL BE USED FOR SIGN ATTACHMENT. HEX BOLT WITH NUTS AND STEEL FLAT WASHER SHALL BE USED FOR ANCHOR ATTACHMENT.
- CONTRACT PLAN MAY ALLOW THE USE OF OTHER TYPES OF STEEL OR TIMBER SIGN SUPPORT SYSTEM, SPECIFIED IN THE WSDOT STANDARD PLAN, DEPENDING UPON SPECIFIC CONDITIONS AND SOIL TYPE, UPON APPROVAL BY THE ENGINEER.
- SIGN BRACES ARE REQUIRED FOR SIGN WIDTHS OF 48" (IN) OR GREATER. FOR SIGN WIDTHS OF 36" (IN) OR LESS, SIGN BRACES ARE ONLY REQUIRED WITHEN SPECIFIED IN THE CONTRACT. SEE WSDOT STANDARD PLAN G-50.10 FOR FURTHER DETAILS.









STEEL SIGN SUPPORT TYPE ST-4 AND SIGN INSTALLATION DETAILS

*APPROVED* 

07/17/19

DETAIL

SIGNED

DRAWN

			A	)	
SIGN	I PANEL —		<u> </u>		1
SIGN BRACE, WH REQUIRED (SEE NOTE	EN	2000			
SIGN POST, 2" SQU 14 GAGE STEEL ( (TYPICAL) (SEE NOT	JARE, TUBE E 8)	0		"H1" POST HEIGHT	NOTE 2)
BOTTOM OF SIGN	0.70	•••••••••••••••••••••••••••••••••••••••		"H1" PO	(SEE
FINISHED GROUND — LINE	SEE WSDO1 PLAN G-2 4" MAX.		TOP OF LO SQUARE TU	OWER IBE	
,					<u> </u>
	3, - 6,"		LOWER SIG 2–1/2", 7 HEAVY DUI (SEE NOTE	N POST GAGE, TY ANCHO	SUPPORT, HOT—DIP GALV., DR (TYPICAL)
		<u>12"</u> DIAM.►	COMMER	CIAL CON	ICRETE

TYPE ST-4 SIGN SUPPORT

VIEW

В

LOWER SIGN POST SUPPORT

0 0 0